AL-MAR
Vinyl Products

WARNING!

Important Information regarding the care, use and warranty of this vinyl product is included in this set of instructions

It is imperative that the homeowner gets this document after installation

MANUFACTURERS & DISTRIBUTORS OF
VINYL & ALUMINUM
FENCE ● DECK ● RAIL ● DOCKS ●
COLUMNS ● ACCESSORIES

AL-MAR

Effective: 04/01/2018
519-235-3838 | www.almarvinyl.ca
131 Thames Road West, Exeter, ON N0M 1S3
1-888-644-2844 | Fax: 519-235-2562
Email: info@almarvinyl.ca

Gate Assembly Instructions

Gates are shipped unassembled

Helpful youtube video
https://www.youtube.com/watch?v=QrJnjmuAXTc

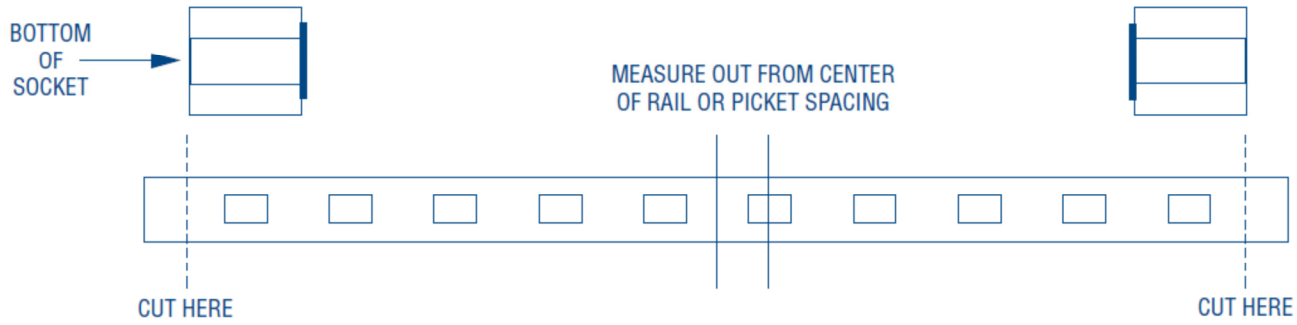
1. All gates, except semi-private, are exactly 3ft, 4ft, or 5ft wide. They require an opening of 1½" to 2" wider than the size of the gate.

   Semi-private gates are 41" – 48" – 61" due to picket size and spacing. Semi-private gates are shipped with 2 optional "U" Channels to fit between the last picket and gate vertical if pickets need to be ripped when reducing gate size. Ideally the gate would be reduced in size by a multiple of the picket centers (6⅝") but this is not always possible.

2. If gates need to be reduced in width to fit a smaller opening, the rails will need to be cut down. The finished width of a gate is always ½" wider than the length of the rail.

3. On picket style gates, the rail must be cut down at both ends taking care to maintain the picket to gate vertical dimension of each side of the gate. See Figure 1

Figure 1



   On privacy gates, the rail and one picket will have to be cut down to suit the new size. If the privacy gate has a picket accent, the same care will have to be taken as to how the rails are cut down as in step 3.

   If the privacy gate has a lattice accent, the lattice will have to be cut down to the exact dimensions between gate verticals. This dimension is critical for a nice look. It is a good idea to test fit the gate together, and take the lattice measurements accurately. One gate vertical can be removed easily and the lattice slid in the slot, prior to re-assembling the gate.

4. Gates are made 1" shorter from the bottom rail to the top or middle rail to allow for swinging on uneven ground. Line up top rails when hanging gate if possible.

Note:
For lattice and spindle styles that have 3 rails will require additional assembly

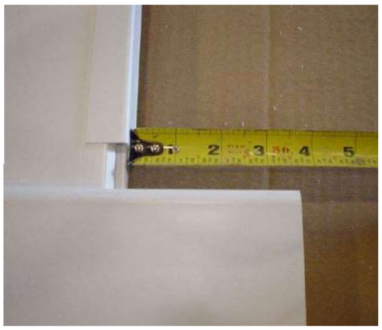
5 - Unwrap & lay pieces on flat non-scratching surface. ie. Carpeted table

6 – Screws and caps are wrapped together

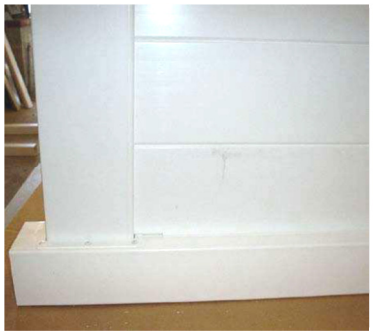
7 – Insert pickets into bottom rail

8 – Complete picket assembly and add top or second rail

Screws with groove on head are for the sway brace and require colour caps. Standard screws without groove are for assembling gate rail into socket. Step 12-13



9 - For privacy gate, adjust pickets to leave 3½" on each side to insert uprights



10 – Insert into gate pockets on both uprights

11 – Make sure finishing piece is in place and gate is square

12 – Insert 2 Screw through gate pocket and into rail

Note:
For styles that have 3 rails you do not need to secure 2 nd rail only top and bottom rails.

13 – This will be done on both top and bottom rails

14. A sway brace must be added if gate is 4ft or wider. Brace only needs to go on one side of gate and should go from top corner on the hinge side to the bottom corner on the latch side of the gate.

Cut the gate brace as shown in picture so that it ends on rails as shown.

Drill 2 - ⅛”pilot holes near the ends of gate brace(s).

Gate braces can be cut on a mitre rather than square (as shown) for an exact fix to the insides of the gate vertical if desired.

Lay Brace on Gate Rails and place 2 screws at each end into rails. Make sure gate is square before fixing screws and colour caps on to screws.

15. Follow instructions in appropriate fence installation guide to install gate.

Follow specific gate hardware installation instructions for the hardware specific to your gate.

Be sure not to fill the hinge side fence post with concrete until hinges are attached. If filling latch side of fence with concrete (optional) install latch receiver to post prior to filling with concrete

HOMELAND® VINYL PRODUCTS, INC.

Complete and mail in now.

1. Complete this Warranty Registration Form
2. Tear off
3. Place in envelope with proof of purchase.

Mail to:
Homeland Vinyl Products, Inc.
P.O. Box 170729
Birmingham, AL 35217-0729
Attn: Warranty Department

WARRANTY LIMITATIONS

THIS WARRANTY REPLACES, SUPERSEDES, AND EXCLUDES ALL OTHER WARRANTIES, ORAL, WRITTEN OR IMPLIED, ARISING BY LAW, COURSE OF DEALING, USAGE OF TRADE, CUSTOM OR OTHERWISE, INCLUDING, WITHOUT LIMITATION, ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

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HOMELAND VINYL DOES NOT AUTHORIZE ITS FIELD REPRESENTATIVES, DISTRIBUTORS, OR DEALERS TO MAKE ANY CHANGE OR MODIFICATION TO THIS WARRANTY.

PURCHASER'S EXCLUSIVE REMEDY AND HOMELAND VINYL'S EXCLUSIVE LIABILITY FOR ANY BREACH OF WARRANTY IS LIMITED TO WHAT APPEARS IN THIS DOCUMENT.

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HOMELAND® VINYL PRODUCTS, INC.

Homeland Vinyl Products, Inc.
Toll Free: 800-999-6813
http://homelandvinyl.com/resources/documents/

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HOMELAND® VINYL PRODUCTS, INC. **FENCE & RAIL**

LIMITED WARRANTY

HOMELAND VINYL PRODUCTS, INC
FENCE AND RAIL LIMITED WARRANTY

WHO AND WHAT ARE COVERED BY THIS WARRANTY
This warranty is given to (1) the original purchaser, or (2) the owner(s) of the property at the time of installation, if different from the original purchaser (collectively, the "Purchaser") of vinyl fence and rail profiles manufactured by Homeland Vinyl Products, Inc. ("Homeland Vinyl"). For purposes of this warranty, a "Residential Purchaser" shall refer to a single-family residential homeowner and a "Commercial Purchaser" shall refer to any Purchaser other than a Residential Purchaser. Subject to the exclusions and limitations set forth herein, Homeland Vinyl warrants to the Purchaser that its vinyl fence and rail profiles (the "Products") will be free from manufacturing defects – including peeling, flaking, blistering, rotting and corroding – when subject to normal and proper use.

WARRANTY PERIOD
The warranty period is for the life of a residential purchaser (30 years for a Commercial Purchaser). The warranty automatically terminates upon the sale of the property or death of the Purchaser.

WARRANTY REMEDIES
Should any covered defect occur during the warranty period, Homeland Vinyl will, at its option, repair or provide replacement Products for the defective Products. In lieu of repair or providing replacement Products, Homeland Vinyl also reserves the right to refund the amount paid by the Purchaser for the original Products and such refund shall fully discharge all obligations and liabilities of Homeland Vinyl under this warranty. ***In no event shall Homeland Vinyl be liable or responsible for labor charges or other expenses arising from or related to the installation or removal of either the original or replacement Products.***

WARRANTY EXCLUSIONS
This warranty covers only manufacturing defects in material or workmanship of Homeland Vinyl and, without limitation, does not include any failure, defects, expenses, or damages attributable to:

Failure to provide reasonable and necessary maintenance;

Improper installation (including inadequate reinforcement of finished products);

Bowing of pickets (for Homewood® products, Homeland Vinyl requires installing a midrail and

Continued Inside

attaching U-channel trim the fence posts in order to reduce the natural tendency for fence panels to bow due to heat build-up);

Distortion due to exposure to heat sources, including but not limited to building or pavement heat build-up, outdoor grills, and reflected sunlight from windows, doors or other surfaces;

Color change due to normal weathering. Normal weathering is defined as exposure to sunlight and extremes of weather and atmosphere that will cause any colored surface to gradually fade, chalk, or accumulate dirt or stains. When sunlight is partially blocked by a roof, trees, awnings or the like, uneven weathering may occur. Homeland Vinyl shall have sole discretion to determine, based on reasonable criteria, whether the Products are undergoing normal weathering;

Color or pattern variation on any variegated Products;

Color or pattern variation between any replacement Products and remaining original Products. Homeland Vinyl reserves the right to discontinue or modify any product line or color without notifying the Purchaser. If the original Product is not available, Homeland Vinyl may choose to provide replacement Products of equal value or quality;

Discoloration or other damage caused by air pollution, mildew, exposure to chemicals (including, but not limited to sunscreens, insect repellants, acids or bases, rust, lime, fertilizers, herbicides, or solvents);

Misuse, abuse, neglect or improper shipping, handling or storage;

Damage caused by horses or other large animals;

Use of accessories or other components which are incompatible with the Products;

Movement, distortion, settling or collapse of the ground or structure on which the Products are installed;

Impact of foreign objects, fire, earthquake, flood, lightning, tornado, hail or other casualty or act of God;

Damage caused by other circumstances and causes beyond Homeland Vinyl's control;

Any other cause not involving manufacturing defects in the Products.

This warranty does not apply to any Product which has been painted, varnished, or on which any other substance not approved by Homeland Vinyl has been applied over the original finish.

See important limitations on back.

REGISTRATION AND TRANSFER OF WARRANTY

To obtain coverage under this warranty, the warranty must be registered within thirty (30) days after completion of the installation of the Products. The attached registration card must be completed and returned along with proof of purchase to: Homeland Vinyl Products, Inc., P.O. Box 170729, Birmingham, AL 35217-0729, Attn: Warranty Registration.

This warranty is not transferable, with the following exception: The warranty may be transferred only by the original Purchaser and only one (1) time to a subsequent buyer of the property on which the Products were originally installed. Within thirty (30) days from the date of the transfer of the property, the original Purchaser shall deliver to Homeland Vinyl a written Application for Transfer of Warranty, along with proof of the original purchase of Homeland Vinyl products. During the first ten (10) years after the date of original installation of the Products, a duly transferred warranty shall remain in full force and effect as to all covered Products. After such ten year period, Homeland Vinyl's responsibility under such duly transferred warranty shall decrease by five percent (5%) per year. At no time, however, shall Homeland Vinyl's responsibility under this warranty be less than ten percent (10%) of the original Purchaser's price for the Products. Time is of the essence, and failure to comply with the foregoing requirements will terminate this warranty and relieve Homeland Vinyl of any further obligation under this warranty.

WHAT THE PURCHASER MUST DO

A claim under this warranty must be reported in writing, with proof of purchase, to Homeland Vinyl Products, Inc., P.O. Box 170729, Birmingham, AL 35217-0729, Attn: Warranty Department within thirty (30) days of the date that the defect is first discovered or reasonably could have been discovered. Purchaser must include proof of purchase and a statement describing the claimed defect. Homeland Vinyl may request additional information. Homeland Vinyl will then have a reasonable time to inspect or, at Homeland Vinyl's option, to have the product or a sample of the product shipped at the Purchaser's expense to Homeland Vinyl for inspection and analysis of the claimed defect. Homeland Vinyl shall be the sole judge of whether the product is defective and whether the defect is due to manufacturing.

If Homeland Vinyl determines that the claim is within the terms of this Limited Warranty, then Homeland Vinyl will, at its option, provide replacement Products or provide a purchase price refund for the Product under the terms and limitations described herein. In the event of repair or replacement, the original warranty shall apply to the repaired or replaced portion of the Products, and will extend for the balance of the warranty period in effect at the time the material proved defective.

This warranty is effective for purchases of Products on or after February 1, 2018.

LIMITED WARRANTY REGISTRATION AND VALIDATION SYSTEM

Date of Installation: _____

All information must be complete in order to place the warranty on your purchase into effect. Complete only one registration per installation and product and MAIL WITHIN THIRTY (30) DAYS, along with a copy of your proof of purchase.

Purchaser Name: _____ Telephone: _____

Address of Installation: _____

_____

Product Supplier name: _____

Description of Products: _____ TYPE, SIZE, COLOR, QUANTITY, ETC.

_____

_____

I have read and accept the terms and conditions of the Homeland Vinyl Products Limited Warranty.

Date: _____ Signature of Purchaser: _____